

EXAMINATION REPORT FOR HYDRAULIC LIFTS

1. Description of Installation

Location (Address) _____
 Manufacturer _____
 Model _____
 Lift No. _____
 Lift Location ID _____ Length of Travel _____ m
 Passenger Lift Freight Lift Vehicle Lift Platform Lift Stairlift
 Car Parking System
 Levels Served _____
 Rated Load _____ kg _____ Persons Rated Speed Up _____ m/s
 Dia. of Ram: _____ m Ram Action: Direct / Indirect
 Type of Ram: Single / Telescopic
 Power Supply at Time of Test _____ Volt _____ Phase _____ Hz
 Levelling tolerance \pm _____ mm Number of Starts _____ /hr
 Car Floor Area _____ m²
 Machine Room Location: above lift well / below lift well / at side
 / others _____

Is this a fireman's lift? Yes No
 Is this lift for persons with a disability? Yes No

Devices provided against free fall and descent with excessive speed of the car—
 (i) Safety gear tripped by overspeed governor Yes No
 (ii) Safety gear tripped by failure of suspension gear or by safety rope Yes No
 (iii) Rupture valve Yes No
 (iv) Restrictor Yes No

Devices / systems provided against creeping of the car—
 (i) Safety gear tripped by downward movement of the car Yes No
 (ii) Pawl device Yes No
 (iii) Clamping device Yes No
 (iv) Electrical anti-creep system Yes No

2. Static Examination - Mechanical

2.1 Jack Not Tested
 Not Tested
 Single Jack Multi Jack Number of Jacks _____
 In multi jack system, do the jacks comply with relevant clause of the applicable Design Code?
 N.A. Yes No

2.2 Suspension Not Tested
 (a) Suspension Ropes
 Certificate No. _____ Date of issue _____
 Number _____ Nominal Diameter _____ mm
 Have the suspension ropes attained the criteria for replacement in accordance with relevant clause of the applicable Works Code?
 Yes No

(b) Type of Anchorages: Car _____
 Counterweight (if provided) _____
 Have the anchorages been examined and found in good working condition?
 Yes No

2.3 Suspension Chain N.A. Fitted Not Tested
 (a) Number _____ (b) Pitch _____ mm
 (c) Type _____ Construction _____

2.4 Safety Gear N.A. Fitted Not Tested
 Has the safety gear been certified in accordance with relevant clause of the applicable Design Code?
 Yes No

Manufacturer _____
 Model _____
 Certificate No. _____ Date of issue _____

2.5 Energy Dissipation Buffer N.A. Fitted Not Tested
 (a) Has the buffers been certified in accordance with relevant clause of the applicable Design Code?
 Yes No

(b) Manufacturer _____
 Model _____
 Certificate No. _____ Date of issue _____
 (c) Is the buffer switch functioning properly? Yes No

2.6 Energy Accumulation Buffer N.A. Fitted Not Tested
 (a) Has the buffers been certified in accordance with relevant clause of the applicable Design Code?
 N.A. Yes No

(b) Manufacturer _____
 Model _____
 Certificate No. _____ Date of issue _____
 (c) Do the buffers comply with relevant clause of the applicable Design Code?
 Yes No

EXAMINATION REPORT FOR HYDRAULIC LIFTS

2.7 Overspeed Governor

N.A. Fitted Not Tested

(a) Has the governor been certified in accordance with relevant clause of the applicable Design Code? Yes No

(b) Manufacturer _____

Model _____

Certificate No. _____ Date of issue _____

(c) Is the data plate in accordance with relevant clause of the applicable Design Code? Yes No

(d) Does the governor rope conform to relevant clause of the applicable Design Code? Yes No

(e) Is the governor slack rope switch working properly? Yes No

2.8.1 Door Locking Device

Not Tested

(a) Has the landing door locking device been certified in accordance with relevant clause of the applicable Design Code? Yes No

Manufacturer _____

Model _____

Certificate No. _____ Date of issue _____

(b) Does the car door locking device comply with relevant clause of the applicable Design Code? Yes No

Manufacturer _____

Model _____

Certificate No. _____ Date of issue _____

2.8.2 Door Locking Device (2nd Type)

Not Tested

(a) Landing Door Locking Device

New / Added Replaced Existing N.A.

Has the landing door locking device been certified in accordance with relevant clause of the applicable Design Code? Yes No

Manufacturer _____

Model _____

Certificate No. _____ Date of issue _____

(b) Car Door Locking Device (2nd Type)

New / Added Replaced Existing N.A.

Does the car door locking device comply with relevant clause of the applicable Design Code? Yes No

Manufacturer _____

Model _____

Certificate No. _____ Date of issue _____

2.8.3 Add or replacement of door panel (for major alteration works only)

N.A.

Car Door Panel Added Replaced

Landing Door Panel Added Replaced

Floor(s): _____

2.9 Rupture Valve/One-way Restrictor

Not Tested

Has the rupture valve/one-way restrictor been certified in accordance with the relevant clause of the applicable Design Code? N.A. Yes No

Manufacturer _____

Model _____

Certificate No. _____ Date of issue _____

2.10 Unintended Car Movement Protection Means

Not Tested

New / Added Replaced Existing N.A.

(a) Type of Unintended Car Movement Protection Means

Car Safety Gear Valve Others _____

(b) Has the unintended car movement protection means in 2.10 (a) been certified in accordance with the relevant clause of the applicable Design Code?

N.A. Yes No

Manufacturer _____

Model _____

Certificate No. _____ Date of issue _____

EXAMINATION REPORT FOR HYDRAULIC LIFTS

3. Static Examination – Electrical

Not Tested

3.1 Insulation Resistance to Earth

Not Tested

- (a) Pump Motor _____ MΩ
 (c) Safety Circuits _____ MΩ

(b) Power System _____ MΩ

3.2 Earthing

Not Tested

- (a) Is the maximum continuity resistance to earth less than 0.5Ω? Yes No
 (b) Is the car connected to controller earthing terminal by a separate conductor $\geq 0.75\text{mm}^2$? Yes No

3.3 Protection of Conductors

Not Tested

Is the fixed wiring in conduit or trunking (or fittings which ensure equivalent protection) throughout? Yes No

3.4 Phase Failure and Phase Reversal Devices

Not Tested

Do the phase reversal and phase failure devices operate correctly? Yes No

4. Dynamic Tests

Not Tested

4.1 Safety Contacts/Circuits

Not Tested

- (a) Have the contacts at each landing entrance been proved to ensure that when broken there is no movement of the car? Yes No
 (b) Have the mechanical locks at each landing entrance been proved for positive locking? Yes No
 (c) Have the car door/gate contacts been proved so that when broken there is no movement of the car? Yes No
 (d) If separate terminal stopping switches are fitted, do they operate satisfactorily? N.A. Yes No
 (e) Do the final limit switch operate in accordance with relevant clause of the applicable Design Code? Yes No
 (f) Have the stopping devices on the car top, in the pulley room and pit been proved so that when broken there is no movement of the car? Yes No
 (g) Have all other switches/contacts in the safety circuit been proved so that when broken there is no movement of the car? Yes No
 (h) Does the earthing of the most remote contact (lock or push button) operates a fuse or trip a breaker without delay? Yes No
 (i) Are all other electromechanical interlocks working properly? Yes No

4.2 Car Top Control Station

Not Tested

- (a) Speed Up _____ m/s (b) Speed Down _____ m/s
 (c) Does the design and operation of the car top station comply with relevant clause of the applicable Design Code? Yes No

4.3 Clearances and Runbys

Not Tested

- (a) Will the car and counterweight (if fitted) clear all obstacles when driven at slow speed:
 (i) with the car and rated load compressing the car buffers? Yes No
 (ii) with the counterweight (if fitted) compressing its buffer (car empty)? N.A. Yes No
 (iii) with the ram fully extended to the ram stop? Yes No
 (b) What is the distance between the car roof and the lowest parts of roof of the lift well, when the car levels with top floor? _____ mm
 (c) With the car resting on its fully compressed buffers, is there sufficient space to accommodate the rectangular block as specified in relevant clause of the applicable Design Code with at least 0.5 m between the bottom of the pit and the lowest point of the car? Yes No
 (d) Distance of bottom runby of car _____ mm
 (e) Distance of bottom runby of counterweight _____ mm

4.4.1 Door Tests

Not Tested

- (a) Type of sliding doors Horizontal / Vertical Collapsible
 (b) Form of operation of doors Manual / Powered
 (c) Power supply to door control circuit _____ V
 (d) Maximum force at the mid-point of the travel _____ N
 (e) Does the construction & operation of the door re-opening device comply with relevant clause of the applicable Design Code? N.A. Yes No
 (f) Do the car doors fulfil the requirements of relevant clause of the applicable Design Code? Yes No

4.4.2 Door Test (2nd Type)

Not Tested

- (a) Type of sliding door Horizontal / Vertical Collapsible
 (b) Form of operation of door Manual / Powered
 (c) Power supply to door control circuit _____ V
 (d) Maximum force at the mid-point of the travel _____ N
 (e) Does the construction & operation of the door re-opening device comply with relevant clause of the applicable Design Code? N.A. Yes No
 (f) Do the car doors fulfil the requirements of relevant clause of the applicable Design Code? Yes No

EXAMINATION REPORT FOR HYDRAULIC LIFTS

5. Measurements of the Hydraulic and Electrical System

Not Tested

Note: 1 bar = 10⁵N/m² = 10⁵Pa

(a) With rated load in the car and at the highest floor level, state the static hydraulic pressure _____ bar

(b) When subject to 200% of full load pressure applied between the non-return valve and the jack (included) for a period of 5 minutes, is there evidence of any pressure drop or leakage of hydraulic fluid? Yes No

(c) Particulars of pump motor (as stated on data plate)
 Maker _____ Drive System _____
 Serial No. _____ Speed _____ rpm Frequency _____ Hz
 Power Rating _____ kW Rated Voltage _____ V Current Rating _____ A

(d) Particulars of the pump (as stated on data plate)
 Maker _____ Serial No. _____ Type _____

(e) Current and Speed Tests (at mid-point of travel)

	Hydraulic pressure (See Note 1)	Lift Speed	Motor Input (See Note 2)	
			V	A
No Load Up	_____ bar	_____ m/s	_____ V	_____ A
Rated Load Up	_____ bar	_____ m/s	_____ V	_____ A

Note 1 - The pressure readings should be taken between the check valves, or down direction valve, and the supply line to the cylinder.

Note 2 - The motor current readings on conductors adjacent to the motor terminal block should be taken with the motor running steadily.

(f) Pressure relief valve operated at pressure of _____ bar and is the integrity of the pipework satisfactory? Yes No

(g) Is the relief valve secured against any unauthorized interference? Yes No

(h) Does the check valve hold the car with rated load at floor level? Yes No

(i) Does the rupture valve function correctly? N.A. Yes No

(j) Does the operation of the manual lowering valve lower the car at a slow speed not exceeding 0.3m/s? Yes No

(k) In the case of an indirect acting lift, does the slack chain / ropes switch or pressure switch prevent operation of the lift until pressure is re-established by the re-setting of the switch? N.A. Yes No

(l) Are precautions against any overheating of the fluid provided? Yes No

6. Overspeed Governor/Safety Rope/Suspension Gear Tests

Not Tested

(a) Governor N.A. Fitted
 Type _____ Serial No. _____

		Electrical	Mechanical
Device Tripping Speed	Marked	m/s	m/s
	Measured	m/s	m/s

State how the governor was tested on the installation:
 Simulation / Free Fall / Actual Overspeed
 / Others (please specify) _____

OR

(b) Safety Rope
 If the safety gear / clamping device is tripped by a safety rope, does the triggering mechanism operates satisfactorily? N.A. Yes No

(c) Suspension Gear
 If the safety gear / clamping device is tripped by the failure of suspension gear, does the triggering mechanism operate satisfactorily? N.A. Yes No

7. Car Safety Gear Tests

N.A. Fitted Not Tested

Note: The following tests should be conducted with the car descending.

(a) Progressive Type
 Does the safety gear operate correctly when engaging at levelling / inspection / rated speed with 100% / 125% / 150% of the rated load uniformly distributed in the lift car? Yes No
 State the speed _____ m/s

OR

(b) Instantaneous Type
 Does the safety gear operate correctly when engaging at rated speed with the rated load uniformly distributed in the lift car? Yes No

(c) What was the stopping distance in the test? _____ mm

(d) After the lift car was brought to a halt in the above test was the floor horizontal, or sloping less than 5% from the horizontal? Yes No

EXAMINATION REPORT FOR HYDRAULIC LIFTS

8. Clamping Device Tests

N.A. Fitted Not Tested

(a) Progressive Type

Does the clamping device operate correctly when engaging with 125% /150% of the rated load uniformly distributed in the lift car? Yes No

(b) Instantaneous Type

Does the clamping device operate correctly when engaging with 125% / 150% of the rated load uniformly distributed in the car? Yes No

9. Unintended Car Movement Protection

Not Tested

(a) Subsequent to the operation for a downward moving lift car,

(i) the horizontal distance between the well wall and the sill or the entrance frame of the lift car (among from the level of the landing sill to 1,200mm downward) _____ mm

(ii) the free distance from car sill to landing door lintel _____ mm

(b) What was the deceleration in the test? _____ m/s²

10. Buffer Tests

Not Tested

(a) For Car Buffers

(i) When the car was brought into contact with the buffers at rated load and at rated speed, or at a speed for which the stroke of the buffers has been calculated, was the operation satisfactory? Yes No

(ii) Do the buffers automatically return to their designed position after undergoing compression? Yes No

(b) For Counterweight Buffers (if fitted)

When the counterweight was brought into contact with the buffers with the car empty and travelling at rated speed, or a speed for which the stroke of the buffers has been calculated, was the operation satisfactory? N.A. Yes No

11. Anti-Creep

Not Tested

Does the anti-creep device operate in accordance with conditions stipulated in relevant clause of the applicable Design Code? Yes No

12. Duty Cycle Test

Not Tested

Does the lift operate satisfactorily for a period of at least 0.5 hour when running with rated load over the full travel distance and serving intermediate stops at a rate of starts equals to the number of starts per hour as stated in item 1? Yes No

13. General (Lift Works)

(a) Is the maximum load indicated in the car and does it comply with relevant clause of the applicable Design Code? Yes No

(b) Does the fireman's lift operation function correctly? N.A. Yes No

(c) Are the emergency instructions displayed in the machine room? Yes No

(d) Does the emergency operation system function correctly in accordance with relevant clause of the applicable Design Code? Yes No

(e) Does the emergency lighting of the car comply with relevant clause of the applicable Design Code? Yes No

(f) What are the emergency alarm devices?

	CarTop/ Pit	Management office	M/C room	Lift car	Main lobby/ Pit
Alarm bell		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Intercom	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
Indication light		<input type="checkbox"/>	<input type="checkbox"/>		
Indication light for acknowledgement & the notice			<input type="checkbox"/>	<input type="checkbox"/>	

(g) Does the overload device operate satisfactorily? Yes No

EXAMINATION REPORT FOR HYDRAULIC LIFTS

14. General (Other works)

- (a) Is the machine room artificial lighting adequate for maintenance purposes? Yes No
- (b) Is the artificial lighting in the lift well comply with relevant clause of the applicable Design Code? Yes No
- (c) Are the machine room conditions satisfactory? Yes No
- (d) Are the provisions for ventilating the machine room adequate? Yes No
- (e) Are the machine room doors or trap doors fitted with a suitable lock to comply with relevant clause of the applicable CoP on Building Works for Lifts and Escalators? Yes No
- (f) Are the safety means of access to all items of equipment in accordance with the relevant clause of the applicable CoP on Building Works for Lifts and Escalators? Yes No

If no, state details _____

- (g) Are the hoistway emergency doors (if fitted), in compliance with relevant clause of the applicable CoP on Building Works for Lifts and Escalators? N.A. Yes No
- (h) Documents (copy only) in respect of exemptions (if any) shall be provided for reference. N.A. Yes No
- (i) Are CCTV camera provided in lift car and CCTV monitors provided in management office and machine room and main lobby? N.A. Yes No

15. Declaration

I certify that on _____ the lift and all its associated equipment or machinery was thoroughly examined, and found to be free from obvious defects and in safe working order. I confirm also that the design and construction of the lift and all its associated equipment or machinery complied with relevant clause of the applicable Design Code, Works Code, and CoP on Building Works for Lifts and Escalators with the exception of the following items (if any, please specify).

Exceptions & Remarks:

The information in this examination report is an accurate record of the examination carried out on the aforementioned date.

Remarks:

Design Code means CoP on the Design and Construction of Lifts and Escalators
Works Code means CoP for Lift Works and Escalator Works

Name & Registration No. of
Registered Lift Engineer

Signature of
Registered Lift Engineer

Date